



HSS & Cobalt, Right-Hand Spiral & Right-Hand Cut Chucking Reamers (.9062-2.000)

Size	Decimal Equiv	FL	OAL	# of Flutes	Shank ø	HSS Uncoated Part #	Cobalt Uncoated Part #
29/32	.9062	2-5/8	10	8	.7490	RR60814	RR61091
15/16	.9375	2-5/8	10	8	.7490	RR60815	RR61092
31/32	.9688	2-5/8	10	8	.7490	RR60816	RR61093
1	1.0000	2-3/4	10-1/2	8	.8740	RR60817	RR61094
1-1/16	1.0625	2-3/4	10-1/2	8	.8740	RR60818	—
1-1/8	1.1250	2-7/8	11	8	.8740	RR60819	—
1-3/16	1.1875	2-7/8	11	10	.9990	RR60820	—
1-1/4	1.2500	3	11-1/2	10	.9990	RR60821	—
1-5/16	1.3125	3	11-1/2	10	.9990	RR60822	—
1-3/8	1.3750	3-1/4	12	10	.9990	RR60823	—
1-7/16	1.4375	3-1/4	12	10	1.2490	RR60824	—
1-1/2	1.5000	3-1/2	12-1/2	10	1.2490	RR60825	—
1-9/16	1.5625	3-1/2	13	12	1.2490	RR60300	—
1-5/8	1.6250	3-1/2	13	12	1.2490	RR60301	—
1-11/16	1.6875	4	13-1/2	12	1.2490	RR60302	—
1-3/4	1.7500	4	13-1/2	12	1.2490	RR60303	—
1-13/16	1.8125	4	14	12	1.4990	RR60304	—
1-7/8	1.8750	4	14	12	1.4990	RR60305	—
1-15/16	1.9375	4	14	12	1.4990	RR60306	—
2	2.0000	4	14	12	1.4990	RR60307	—

HSS & Cobalt Chucking Reamers

Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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